



# SERVICE MANUAL FOR FREQUENCY CONTROL SYSTEM Travelmaster 5

SUPDOC SM TDN010-0.ORD 10.7.2013

- - - -

159850 07.2013

#### **SWF Krantechnik GmbH**

Postbox 310410 68264 Mannheim Germany

Boehringer Straße 4 68307 Mannheim Germany

tel +49(0)621 789-900 fax +49(0)621 789 90-100 Info@swfkrantechnik.com www.swfkrantechnik.com

Original instructions

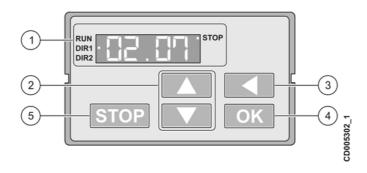
SUPDOC\_SM\_TDN0100100-0 PS18733 10.7.2013



## 4.2.1 Display panel

The display panel contains:

- Display (1) indicating status, electrical values, operating, or fault parameters
- Navigation buttons (2-5) to view, select, and change the wanted items.



- 1 Display
- 2 UP and DOWN button
- 3 LEFT button
- 4 OK button
- 5 STOP button

See chapter "User interface" for more detailed information of display options and navigating in the menu.

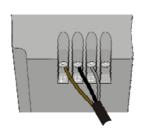
#### 4.2.2 Terminals



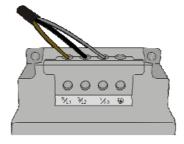
WARNING

To avoid an electrical shock, disconnect the mains supply. Before working on the terminals of frequency converter, wait at least 5 minutes after the cooling fan has stopped and indicators have switched off.

The frequency converter power module has terminals for 3-phase power supply and 3-phase motor supply. Frequency converters of the higher current rating also have terminals for an external braking resistor.



Power supply terminals of frame A



Power supply terminals of frames B, C, and D



## 6.3.3 Changing a parameter value

	onanging a parameter range		
1	Press Left repeatedly until output value F (frequency), U (voltage), or I (current) is shown.		STOP V OK
2	Press OK.	OK	
3	Press UP or DOWN button repeatedly until the correct parameter group (gg) is shown.	A, V	STOP V OK
4	Press OK.	OK	
5	Press UP or DOWN button repeatedly until the correct parameter (pp) is shown.	<b>A</b> , <b>V</b>	STOP V OK
6	Press OK.	OK	
7	Press UP or DOWN button repeatedly until the correct parameter value is shown.	A, V	STOP V OK
8	Press OK. The value is stored and applied.	OK	

## SERVICE MANUAL FOR FREQUENCY CONTROL SYSTEM



00-0	Parameter lock		1 = disabled	Parameter modifying on keypad
				0 = enabled
				1 = disabled

## 7.2.2 General

Code	Parameter name	Unit	Range	Default	Description
01-01	Accel time	s	0.1 - 30.0	4.5	Acceleration time from zero to nominal frequency of motor. Set: according the crane calculation
01-02	Decel time	s	0.1 - 30.0	4.5	Deceleration time from nominal frequency of motor to zero. Set: according the crane calculation
01-03	MinFrequency	Hz	0.0 - MaxFrequency	10	Minimum driving frequency Set: according the crane calculation
01-04	MaxFrequency	Hz	MinFrequency – Motor nominal frequency	From motor type plate	Maximum driving frequency Set: according the crane calculation
01-05	Slowdown frequency	Hz	0.0 - MaxFrequency	15	Maximum driving frequency in slowdown area Set: according the crane calculation
01-06	InputSet		0 - 5		Selection of digital input function: 0: EP slow & stop 1: EP slow 2: MS slow & stop 3: MS slow 4: CAN slow & stop 5: CAN slow Set: according the application

#### 7.2.3 **Motor**

Code	Parameter name	Unit	Range	Default	Description
02-01	Motor Nominal Voltage	٧	50 - 500	From motor type plate	Nominal voltage of motor. Set: from motor type plate
02-02	Motor Nominal Frequency	Hz	10.0 - 600.0	From motor type plate	Nominal frequency of motor. Set: from motor type plate
02-03	Motor nominal current	Α	0.0 – 2 x Nominal current of TDN	Number of motors x nominal current of one motor	Sum of Nominal current of motors. Set: Number of motors x nominal current of one motor
02-04	No-load current	Α	0.0 – Nominal current of TDN	Number of motors x no load current of one motor	Current of motor without load. Set: Number of motors x no load current of one motor. If there is not lo in the name plate, set value to 0.
02-05	Current Limit	Α	0.0 - 2xNominal current of TDN	1,5 x Nominal current of TDN	Maximum output current.
02-06	DC_Brake Current Level	A	0.0 – Nominal current of TDN		Current level during starting and stopping Set: Disc brake motors: 80% of sum of motor nominal currents Compact brake motors: number of motors x 3A, max 1.5 x nominal current of TDN
02-07	Motor Cos Phi		0.00 - 1.00	0.8	Nominal cos phi of motor. Set: from motor type plate

## SERVICE MANUAL FOR FREQUENCY CONTROL SYSTEM



02-08	Auto-tuning		0 - 6	O: Auto-tuning not done 1: Start auto-tuning 3: Auto-tuning completed successfully 4: Auto-tuning has failed 6: U/f parameters and Motor Stator Rs are modified after successful auto-tuning  When set to value 1, auto-tuning will start, brake is not opened and motor will not run
02-09	Motor Stator Rs	Ω		Phase to phase resistance [ohms] of motor. Value is automatically set during auto-tuning.  For compact brake motors, check value from chapter "Default parameters with compackt brake motors".
02-10	Motor Type		0 -1	0 = Normal, DC-brake 1 = Compact brake With 1 / Compact brake motors, auto-tuning will not change u/f-parameters nor Motor Stator Rs, check values from motor parameter table.

# 7.2.4 U/f settings

Code	Parameter name	Unit	Range	Default	Description
03-01	Zero Frequency Voltage	%	0.0 - 40.0	Compact brake motors: from table Normal motors: perform Auto- tuning	Output voltage in per cents of motor nominal voltage at zero frequency.  Set:  Normal motor: Do auto-tuning.  Compact brake motors: Check value from chapter "Default parameters with compackt brake motors".
03-02	Mid-Point Voltage	%	0.00 - 100.0	Compact brake motors: from table Normal motors: perform Auto- tuning	Output voltage in per cents of motor nominal voltage at mid- point frequency.  Set:  Normal motor: Do auto-tuning.  Compact brake motors: Check value from chapter "Default parameters with compackt brake motors".  Note: The value is automatically set upon auto-tuning.
03-03	Mid-Point Frequency	Hz	0.0 - 120.0	Compact brake motors: from table Normal motors: perform Auto- tuning	U/f curve mid-point frequency. Set: Normal motor: Do auto-tuning. Compact brake motors: Check value from chapter "Default parameters with compackt brake motors".

## 7.2.5 Brake control

Code	Parameter name	Unit	Range	Default	Description
04-01	Brake Opening Delay	s	0.00 - 10.00	0.05	Delay after brake relay closing before frequency starts to increase.
04-02	Stop DC frequency	Hz	0.0 - 250	0.5	Frequency when Stop DC braking begins during stopping.
04-03	Start DC frequency	Hz	0.0 - 250.0	2.0	Frequency when Start DC braking ends during starting.
04-04	DC Brake Time During Stopping	s	0.00 - 5.00	0.10	DC braking time during stopping.
04-05	Brake Close Frequency		0.0 - MaxFrequency	0.5	Frequency when the brake relay (RA) opens during stopping.